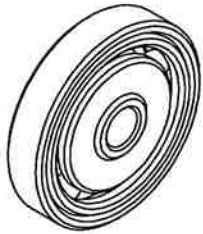
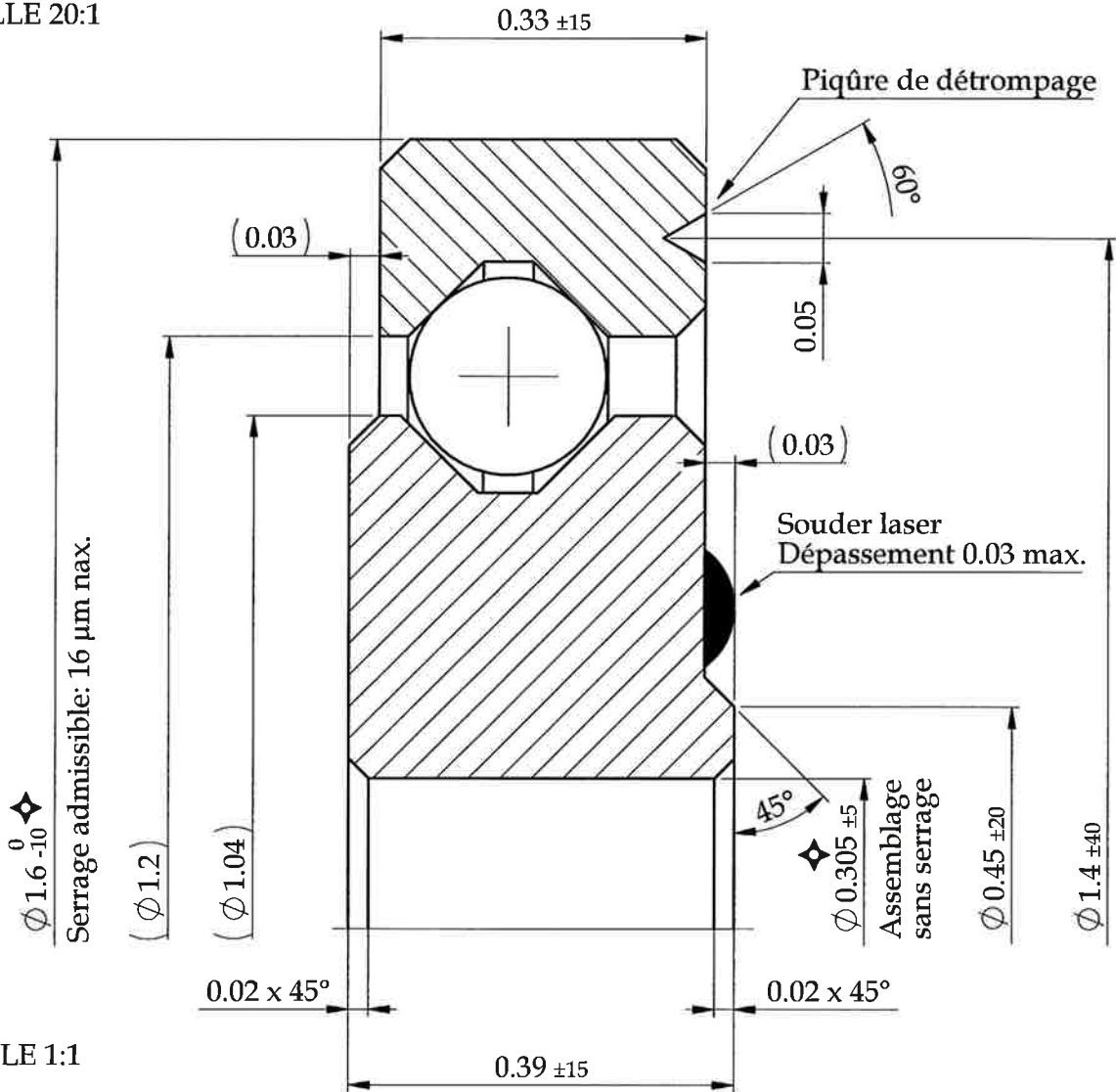


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ECHELLE 20:1



ECHELLE 1:1

Co = 9.9 N  
Cao = 15.3 N

Jeu axial: 15 / 30 µm  
Ø primitif: 1.12  
Balancement MPS (R=0.7): 39 / 70 µm  
Angle de balancement: 1.93° / 3.50°

Matière:  
- Composants en acier inoxydable / HV 625 ±50  
- Billes en myrox

Chanfreins non cotés: 0.03 x 45°

Matière		Usinage général		Cotes en mm - Tolérances en µm Tol. générales selon ISO 2768-FH : Angles: ± 2° Dimensions: <0.5 ±30µ, ≥0.5...6 ±50µ, ≥6...30 ±100µ, ≥30...120 ±150µ		Echelle 140:1	
Remplace	Remarque	Ensemble		Désignation du client			
6630.01423.09/01		Projet					
Dessiné		Date		Désignation			
monamy		26.04.2017		SD 1423XZRY/09			
Contrôlé		Date		Page			
scott		22.05.2017		1/1			
Libéré		Date		N° identification			
squillanteF		23.05.2017		6630.01423.09			
Modifié		Date		Ind.			
		23.05.2017		02			
		2939		MPS Micro Precision Systems AG			