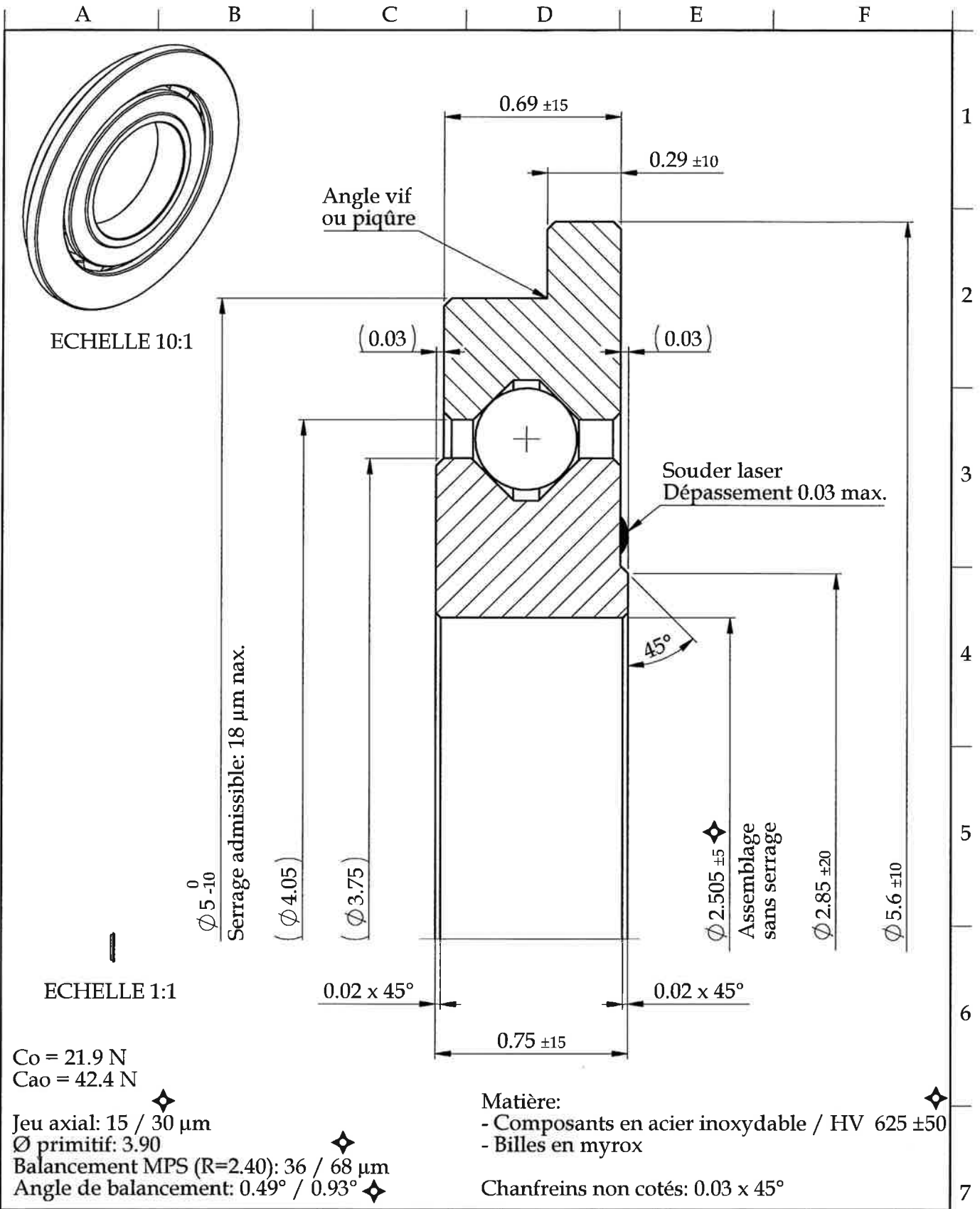


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Co = 21.9 N  
Cao = 42.4 N

Jeu axial: 15 / 30 µm  
Ø primitif: 3.90  
Balancement MPS (R=2.40): 36 / 68 µm  
Angle de balancement: 0.49° / 0.93°

Matière:  
- Composants en acier inoxydable / HV 625 ±50  
- Billes en myrox

Chanfreins non cotés: 0.03 x 45°

Matière		Usinage général		Cotes en mm - Tolérances en µm Tol. générales selon ISO 2768-MH : Angles: ± 2° Dimensions: <0.5 ±30µ, ≥0.5...6 ±50µ, ≥6...30 ±100µ, ≥30...120 ±150µ		Echelle 50:1	
Remplace		Ensemble		Designation du client		Format A4V	
6630.01427.09/01		Projet					
Visa		Date		Designation		Page	
Dessiné monam		26.04.2017		SD 1427XZRY/09		1/1	
Contrôlé squilantef		22.05.2017					
Libéré		22.05.2017		RB		N° identification	
Modifié squilantef		22.05.2017		2942		6630.01427.09	
				MPS Micro Precision Systems AG		Ind. 02	