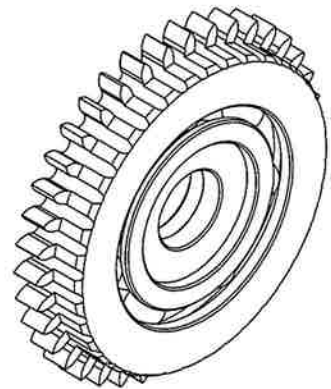
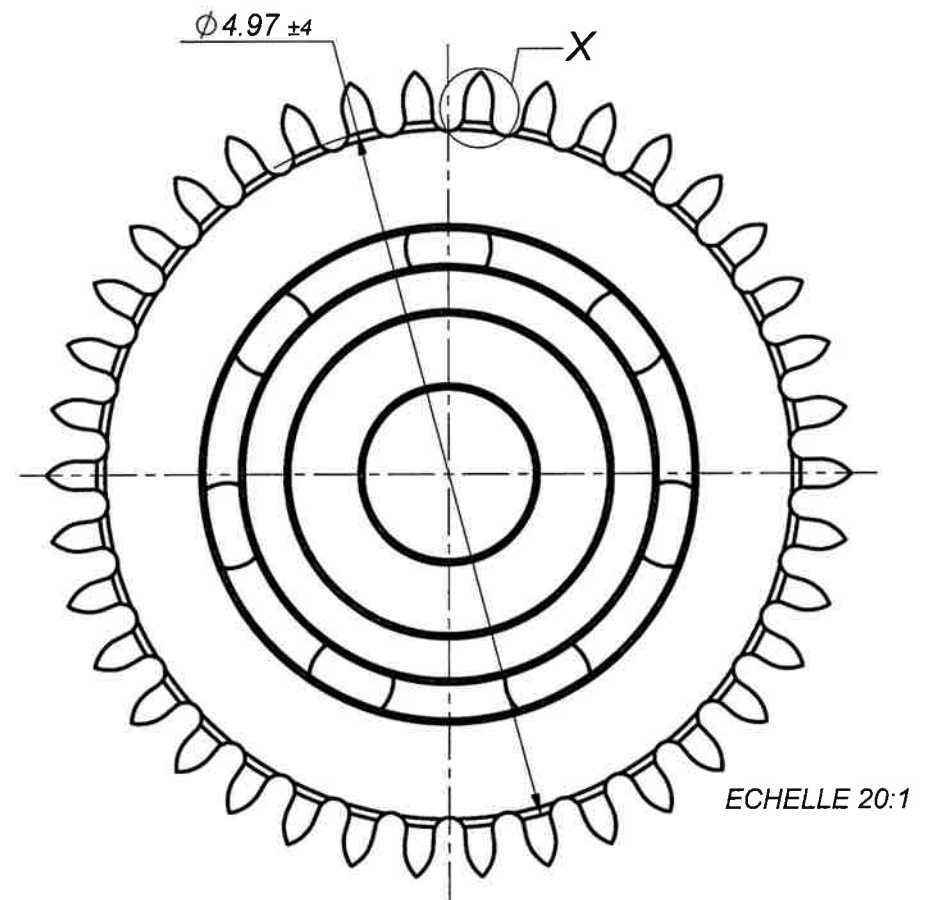
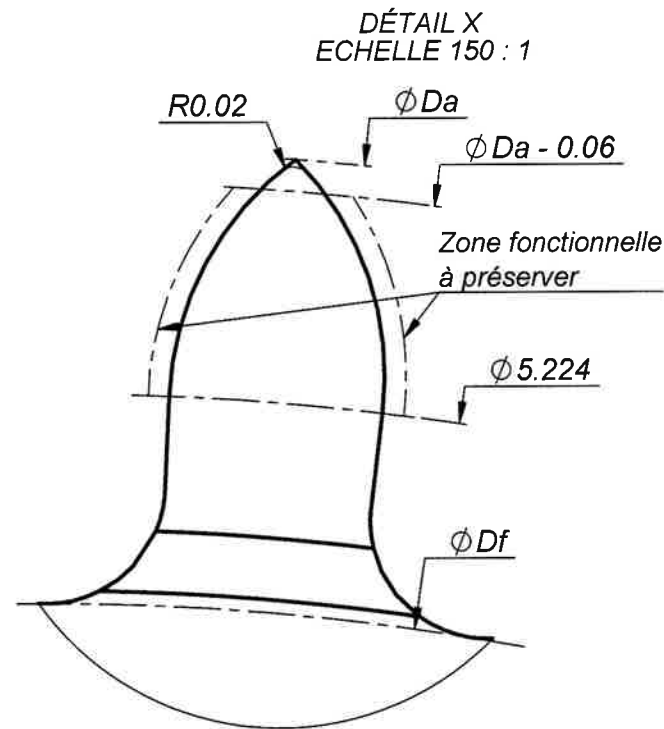
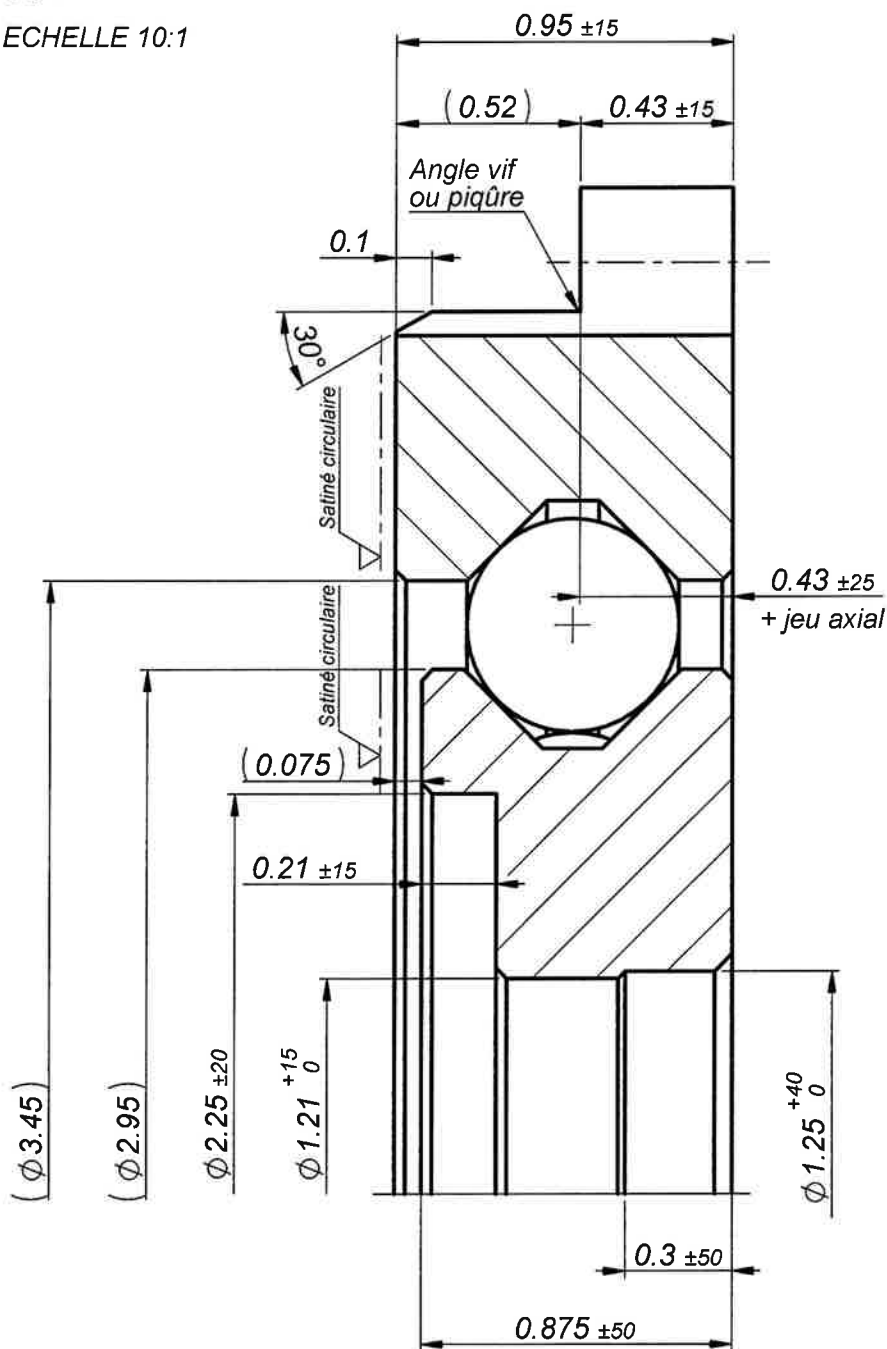




ECHELLE 10:1



Matière:

- Composants en AC inox, dureté HV 625 ±50
- Billes en ZrO2 (myrox)

Jeu axial 5 / 35 μm

ø primitif: 3.20

Balancement MPS (R=2.50): 14 / 92 μm

Angle de balancement: 0.2° / 1.33°

ECHELLE 1:1

Chanfrein non coté : 0.03 x 45°

|          |  |          |                                |  |                                                                                                                                                           |  |                                                                                       |  |                 |
|----------|--|----------|--------------------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------------------------------------------------------|--|-----------------|
| Matière  |  |          | Usinage général                |  | Cotes en mm - Tolérances en μm<br>Tol. générales selon ISO 2768-TH : Angles: ± 2°<br>Dimensions: <0.5 ≥0.5...6 ≥6...30 ≥30...120<br>±30μ ±50μ ±100μ ±150μ |  |  |  | Echelle<br>50:1 |
| Remplace |  | Remarque | Ensemble                       |  | Désignation du client                                                                                                                                     |  |                                                                                       |  | Format<br>A3H   |
|          |  |          | Projet                         |  |                                                                                                                                                           |  |                                                                                       |  |                 |
| Visa     |  |          | Désignation                    |  |                                                                                                                                                           |  |                                                                                       |  | Page<br>1/1     |
| Dessiné  |  |          | SD 1754XZRY /29                |  |                                                                                                                                                           |  |                                                                                       |  |                 |
| Contrôle |  |          | m<br>p<br>s                    |  |                                                                                                                                                           |  |                                                                                       |  | Ind.<br>01      |
| Libéré   |  |          | RB                             |  | N° identification                                                                                                                                         |  |                                                                                       |  |                 |
| Modifié  |  |          | MPS Micro Precision Systems AG |  | 6630.01754.29                                                                                                                                             |  |                                                                                       |  |                 |