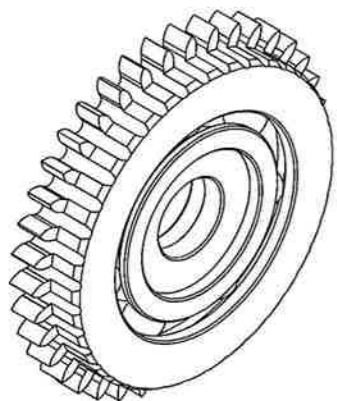
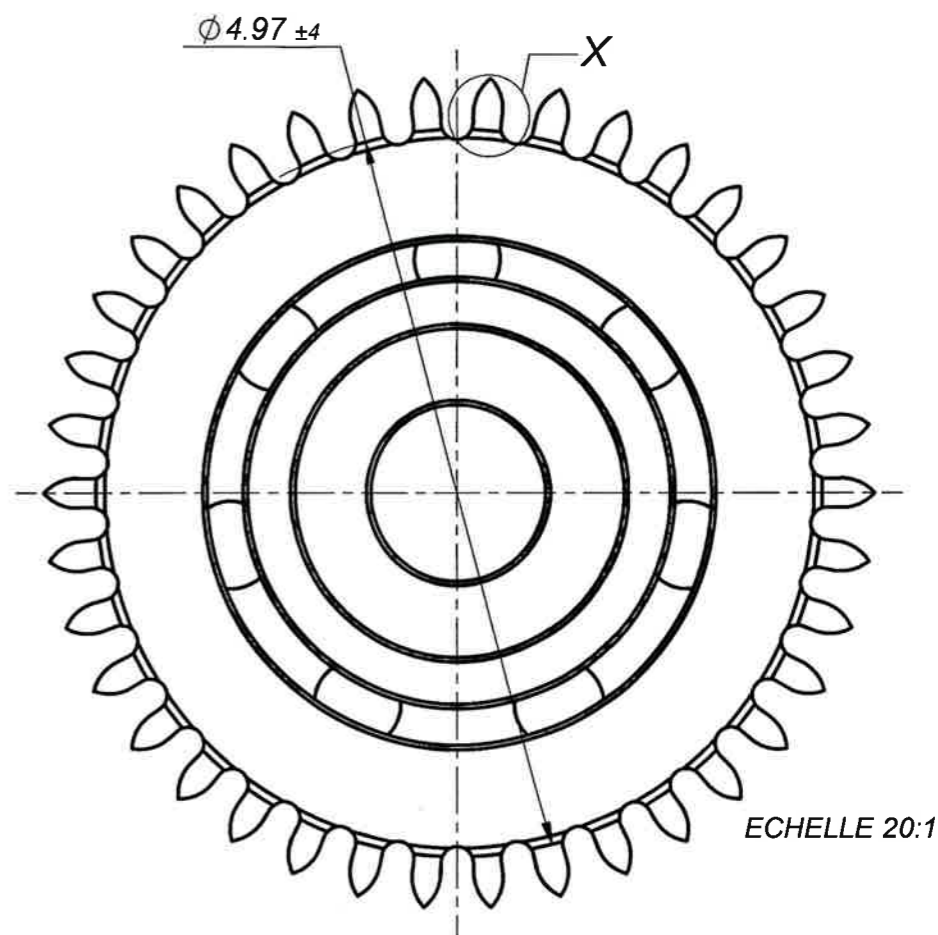
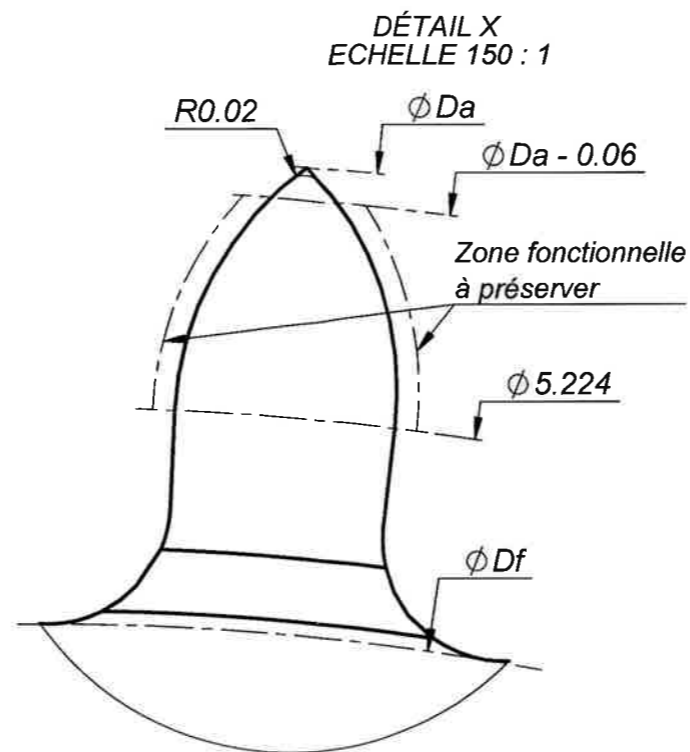
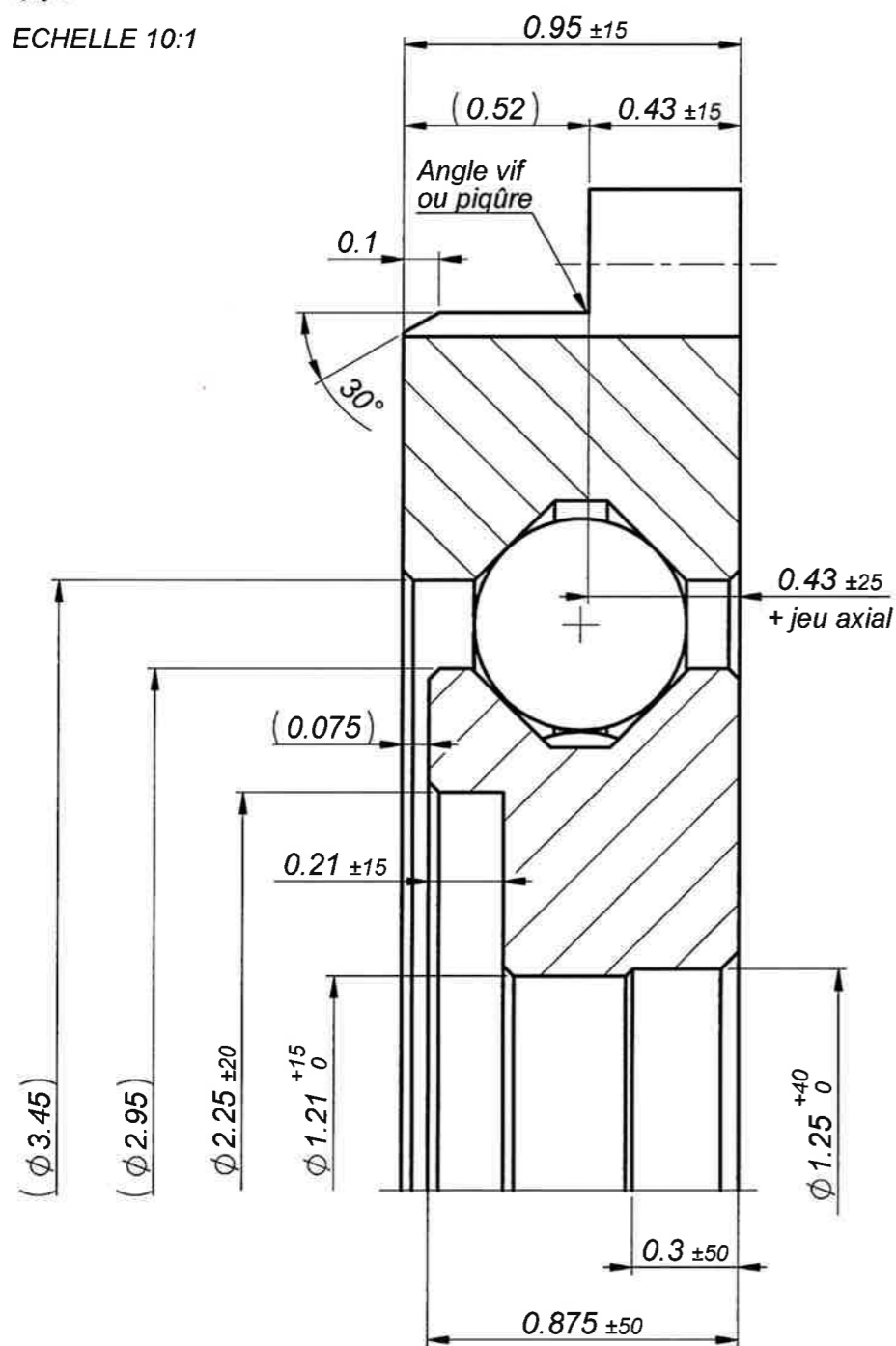


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SW



ECHELLE 10:1



Denture	
Profil	NIHS 20-25
Plan de profil	-
Z	38
m	0.14
Da	5.6812
sur 4 dents	5.64 $0/-20$
D	5.32
Df	4.83
e	0.1974
r	0.289

Matière:

- Composants en AC inox, dureté HV 625  $\pm 50$
- Billes en ZrO2 (myrox)

Jeu axial 5 / 35  $\mu m$   
 $\phi$  primitif: 3.20

Balancement MPS (R=2.50): 14 / 92  $\mu m$   
 Angle de balancement:  $0.2^\circ / 1.33^\circ$

ECHELLE 1:1  
 Chanfrein non coté :  $0.03 \times 45^\circ$

Matière		Usinage général		Cotes en mm - Tolérances en $\mu m$		Echelle
		Poli		Tol. générales selon ISO 2768-FH : Angles $\pm 2^\circ$		
Remplace		Ensemble		Dimensions: $<0.5$ $\geq 0.5 \dots 6$ $\geq 6 \dots 30$ $\geq 30 \dots 120$		Format
Remarque		Projet		±30 $\mu$ ±50 $\mu$ ±100 $\mu$ ±150 $\mu$		
Dessiné		Date		Désignation du client		Page
Contrôle		20.03.2018		SD 1754XZRY/09		
Libéré		20.12.2018		N° identification		Ind.
Modifié		20.12.2018		6630.01754.09		
		RB		MPS Micro Precision Systems AG		1/1
						01